



By CTS Cement Manufacturing Corp.

CSI SECTION 03 01 00 – MAINTENANCE OF CONCRETE

Repair, Non-Metallic Cementitious Resurfacing Material

EDITOR NOTE: The following guideline specification has been prepared to assist architects and design professionals in the preparation of project master specifications. It is intended for use by qualified design professionals and is not intended to be used verbatim. Appropriate modifications to meet specific project requirements are required. Make appropriate [selections] where options are provided and delete items that are not applicable to the project. Contact CTS Cement Technical Service for additional information or project specification assistance.

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Cleaning of existing concrete surface.
- B. Supply and installation of non-structural, non-metallic, cementitious repair and resurfacing materials for tilt-up, precast, and cast-in-place applications.

1.2 RELATED SECTIONS

- [A. Section 03 01 30.61 – Resurfacing of Cast-in-Place Concrete
- [B. Section 03 01 30.71 – Rehabilitation of Cast-in-Place Concrete
- [C. Section 03 01 40.61 - Resurfacing of Precast Concrete
- [D. Section 03 01 40.71 - Rehabilitation of Precast Concrete

EDITOR NOTE: Modify References as needed for the project. Include appropriate standards related to concrete reinforcement repair or replacement.

1.3 REFERENCES

- A. ASTM C109/C109 M - 13 Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens)
- B. ASTM C191 - 13 Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

1.4 SUBMITTALS

- A. General: Submit samples and manufacturer's product data sheets, installation instructions, etc. in accordance with Division 01 General Requirements Submittal Section.
- B. Test Data: Submit qualified testing data that confirms compliance with specified performance requirements.
- C. Project Record Documents: Submit accurate records of locations of structural reinforcement repairs indicating type of repair and material(s) used.

1.5 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Manufacturer:
 - a. Must have marketed rapid hardening, high strength cementitious materials in the United States for at least five years and must have completed projects of the same general scope and complexity.



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- b. Repair and resurfacing materials and complementary admixture or bonding agents materials must be manufactured by or approved for use by CTS Cement Manufacturing Corp. (800-929-3030, www.CTScement.com) and distributed by the same or an authorized CTS Cement dealer.

1.6 MOCK-UP(S)

- A. Horizontal Surface Repair: [_____] total square area demonstrating each type of repair.
- B. Vertical Surface Repair: [_____] total square area demonstrating each type of repair.
- C. All mock-ups must be approved by the [Architect,] [Owner,] [Engineer] prior to proceeding with work. Mock-ups and samples must remain on site until project completion and final acceptance.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Delivery: Deliver products in original, unopened, undamaged packaging with manufacturer's identification (i.e., brand logo, product name, weight of packaged unit, lot number).
- B. Storage: Store products in a dry location, covered, out of direct sunlight, off the ground, and protected from moisture. Maintain storage temperature required by the manufacturer. Keep materials dry until used. Store bulk sand in a well-drained area on a clean, solid surface. Cover sand to prevent contamination.
- C. Handling: Handle products in accordance with manufacturer's published recommendations.

1.8 SITE / ENVIRONMENTAL CONDITIONS

- A. Temperature: Maintain ambient and surface temperatures between 45°F (7°C) and 90°F (32°C). Do not apply materials if ambient temperature falls below 45°F (7°C) within 24 hours of application. Protect from uneven and excessive evaporation during dry weather, windy conditions and strong blasts of dry air.
- B. Inclement Weather: Do not apply repair or resurfacing materials during inclement weather unless appropriate protection is employed.
- C. Sunlight Exposure: Avoid, whenever possible, installation of repair or resurfacing materials in direct sunlight which could adversely affect aesthetics.
- D. Substrate: Prior to installation, the substrates must be properly cleaned and prepared to receive repair or resurfacing materials, then inspected for proper preparation and any surface contamination or other conditions that may adversely affect the performance of the materials. Substrate must be free of residual moisture.

1.9 COORDINATION AND SCHEDULING

- A. Coordinate installation of repair or resurfacing materials with all other trades to avoid impeding other construction.
- B. Sufficient manpower must be provided to ensure continuous application and timely finishing.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Basis of Design: CTS Cement Manufacturing Corp., 12442 Knott Street, Garden Grove, CA 92841 (800-929-3030, www.CTScement.com).
- B. Components: Obtain repair or resurfacing materials, complementary admixtures and bonding



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agents manufactured by CTS Cement from authorized distributors. No substitutions or additions of other materials are permitted without prior written permission from the manufacturer for this project.

2.2 MATERIALS

A. Fast Setting, Cementitious Repair and Resurfacing Materials – General

- 1. Rapid Set® TiltWallFixx: a pre-packaged, high-performance, fast-setting, multi-purpose, non-metallic, cementitious repair and resurfacing material for vertical and overhead concrete surfaces.
- 2. Additives and admixture materials must be approved for use by CTS Cement Manufacturing Corp. prior to use. (800-929-3030, www.CTScement.com)

B. Water: Clean, potable water free of deleterious amounts of silt and dissolved salts.

2.3 MATERIAL PROPERTIES

A. Fast Setting, Cementitious Repair Materials – General

- 1. Rapid Set® TiltWallFixx:
 - a. Minimum performance requirements:

Compressive Strength (ASTM C109)	28 Days	1,2000 psi
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2.4 RELATED MATERIALS

- A. Admixtures: Do not add additional dry materials such as cement, sand, additives or admixtures. Mix only with water. All additives and admixture materials must be approved for use by CTS Cement Manufacturing Corp. prior to use. (800-929-3030, www.CTScement.com)
- B. Curing: Prevent rapid water loss from materials as directed in the manufacturer’s product data by use of:
 - 1. Water Curing

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify project site conditions under provisions of Section 01 00 00.
- B. Compliance: Comply with manufacturer's instructions for installation of repair and resurfacing materials.
- C. Coordinate installation with adjacent work to ensure proper sequencing of construction.
- D. Protect adjacent and surrounding surfaces not specified to receive materials with necessary means to ensure protection.
- E. Advise Contractor of discrepancies preventing proper installation of materials. Do not proceed with the work until unsatisfactory conditions are corrected.

3.2 CLEANING

- A. Protect surrounding area by providing enclosures, barricades and other temporary construction



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as required to protect adjacent work from damage.

- B. Clean concrete surfaces, cracks and voids of dirt or other contamination using the most appropriate method for proper preparation. Ensure methods are in compliance with material manufacturer's recommendations.
- C. Do not use any of the following cleaning methods unless approved by the [Architect,] [Engineer,] and the repair and resurfacing materials manufacturer:
 - 1. Brushes with wire bristles, grinding with abrasives, solvents, hydrochloric or muriatic acid, sodium hydroxide, caustic soda, or lye.
 - 2. Soap or detergent that is not non-ionic.
 - 3. Water washing pressure over 100 psi.
 - 4. Steam-cleaning or steam-generated hot-water washing.
 - 5. Alkaline cleaning agents.
 - 6. Acidic cleaning agents.
 - 7. Abrasive blasting.

3.3 PREPARATION

- A. Bonding surfaces must be clean, sound, and free from any materials that may inhibit bond such as oil, dirt, asphalt, sealing compounds, acids, wax and loose dust and debris. Substrate should be dry or saturated surface dry (SSD) with no standing water during application.

3.4 MIXING

- A. Organize installation personnel and equipment before mixing begins.
- B. Comply with manufacturer's printed instructions.
- C. Adjust water to achieve the desired consistency. Do not exceed manufacturer's recommendations of 9.5 quarts per 50 lb. bag. The use of a low-speed drill is recommended to achieve uniform consistency and proper mixing of product.
- D. All additives and admixture materials must be approved for use by CTS Cement Manufacturing Corp. prior to use. (800-929-3030, www.CTScement.com)
- E. Do not re-temper, add water, or remix after material stiffens. Material that stiffens before use must be discarded.

3.5 APPLICATION

- A. TiltWallFixx can be applied from a true feather edge up to ¼" in depth.
- B. Typical working time is 60 minutes under moderate conditions at 70°F.
- C. Prime and paint in accordance with the paint manufacturer's recommendations.

3.6 CURING

- A. Comply with manufacturer's printed instructions for appropriate curing methods.

3.7 CLEAN-UP

- A. Remove and legally dispose of concrete repair and resurfacing debris material from job site.
- B. Clean excess material from surrounding areas and all tools immediately, before material cures. If materials have cured, remove using mechanical methods that will not damage the substrate.



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- C. Clean adjacent surfaces as needed using materials and methods recommended by the manufacturer of the material being cleaned. Remove and replace work that cannot be cleaned to the satisfaction of the Project Designer/Owner.

END OF SECTION

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